**BILL OF MATERIALS**

**Product: *QUALITY KING 1 LB CARTON***

**Carton Specifications:**

* **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
* Dimensions of carton are: 2-3/4”W x 5-1/4 ”D x 2-3/4”L
* Carton reads Net WT 1lb (454g)

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with red print and is called 12-1 carton corrugated
* Case has 12-1lb carton printed on outside of corrugated
* Case inside dimensions are: 10-1/2”W x 8-3/4”D x 11-1/2”L

**Packing Specification:**

* 12ct. / case , packed horizontally into case
* Date code to be applied both to carton and case
* 100 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
* Date code will be day of the month (i.e. 29 ) exp meaning month and year product expires (0414) it will appear at top of the carton and side of box (29EXP0414)
* Date code will also include product reference (i.e. 29EXP0414QK1)
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

* 20 cases per layer, stacked 5 high = 100 cases per pallet

**Rev: 00**

**Date: 09/27/2011**